



SERVICE BULLETIN

No. 566

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

" Modification DOA EA-1 Approved "

October 11, 1977 M

Subject: Edo-Aire Mitchell Service Bulletin No. MB-13, dated May 3, 1977; Modification to Edo Aire Mitchell NSD-360 Horizontal Situation Indicator.

*Models Affected:

*Serial Numbers Affected:

PA-23-250 (6 place) Aztec.....27-7554001, 27-7554074 to 27-7754127 incl.
PA-31 and PA-31-325 Navajo.....31-7512023 to 31-7712064 incl.
PA-31-350 Navajo Chieftain.....31-7552054 to 31-7752100 incl., 31-7752102 to 31-7752113 incl.
PA-31P Pressurized Navajo.....31P-7630014 to 31P-7730012 incl.

*With Edo-Aire Mitchell NSD-360 compass system installation only.

Compliance Time: Refer to Page two of Edo-Aire Mitchell Service Bulletin, paragraph entitled, "Effective Within the Next Fifty Flight Hours".

Purpose: To disseminate the information contained in the attached copy of Edo-Aire Mitchell Service Bulletin MB-13, dated May 3, 1977, and to furnish specific modification/installation instructions for the aircraft referenced above.

Instructions:

NOTES:

The following instructions supplement and are to be used in conjunction with the instructions contained in MB-13.

Refer to Sketch "A" of this service release for recommended Nav Flag Adapter unit location and installation.

1. Wiring Instructions: Refer to Drawing 63D337-2, on Page eight of MB-13 for a pictorial representation of the following instructions: Also, refer to attached sketch "B" for supplemental view of CD-106 plug.
 - a. Disconnect plug CD-106 from rear of the NSD-360 unit and remove all necessary cable restraints for approximately eight inches to obtain sufficient cable freedom.
 - b. Locate the wire routed from pin seven of CD-106 and cut this wire approximately six inches from the plug. Locate the WHT/VIOLET wire in the 30C550 cable harness and attach it to the six inch wire leading from pin seven of CD-106. Use the 29S59 butt splice to make all connections.
 - c. Locate the WHT/BLK/VIOLET wire in the 30C550 cable and attach it to the other half of the wire that was attached to pin seven in "b", above.

(continued)

Instructions: (Continued)

- d. Locate the wire routed from pin eight at CD-106, and cut this wire approximately six inches from the plug. Locate the WHT/GRY wire in the 30C550 cable and attach it to the six inch wire leading from pin eight.
 - e. Locate the WHT/BLK/GRY wire in the 30C550 cable and connect it to the other half of the wire that was attached to pin eight in "d", above.
 - f. Locate the wire routed from pin 33 of CD-106, and cut this wire approximately six inches from plug CD-106. Locate the WHT/ORG wire in the 30C550 cable and attach it to the six inch wire leading from pin 33.
 - g. Locate the WHT/BLK/ORG wire in the 30C550 cable and connect it to the other half of the wire that was attached to pin 33 in "f", above.
 - h. Locate the wire routed from pin 34 of CD-106, and cut this wire approximately six inches from the plug. Locate the WHT/YEL wire coming from the 30C550 cable and attach it to the six inch wire leading from pin 34.
 - i. Locate the WHT/BLK/YEL wire in the 30C550 cable and attach it to the other half of the wire that was attached to pin 34 in "h", above.
 - j. Connect the WHT/RED wire to the appropriate Nav Receiver circuit breaker. DO NOT connect it to the NSD-360 circuit breaker.
 - k. Route the WHT/BLK wire to any convenient place and attach it to the airframe, making sure all paint has been removed so there is a good ground.
 - l. Re-tie all wire bundles in an airworthy manner. Ref. Instructions: No. five on Page three of MB-13 (attached).
2. Make appropriate log book entry that Service Bulletin MB-13 and this Service Bulletin have been complied with.

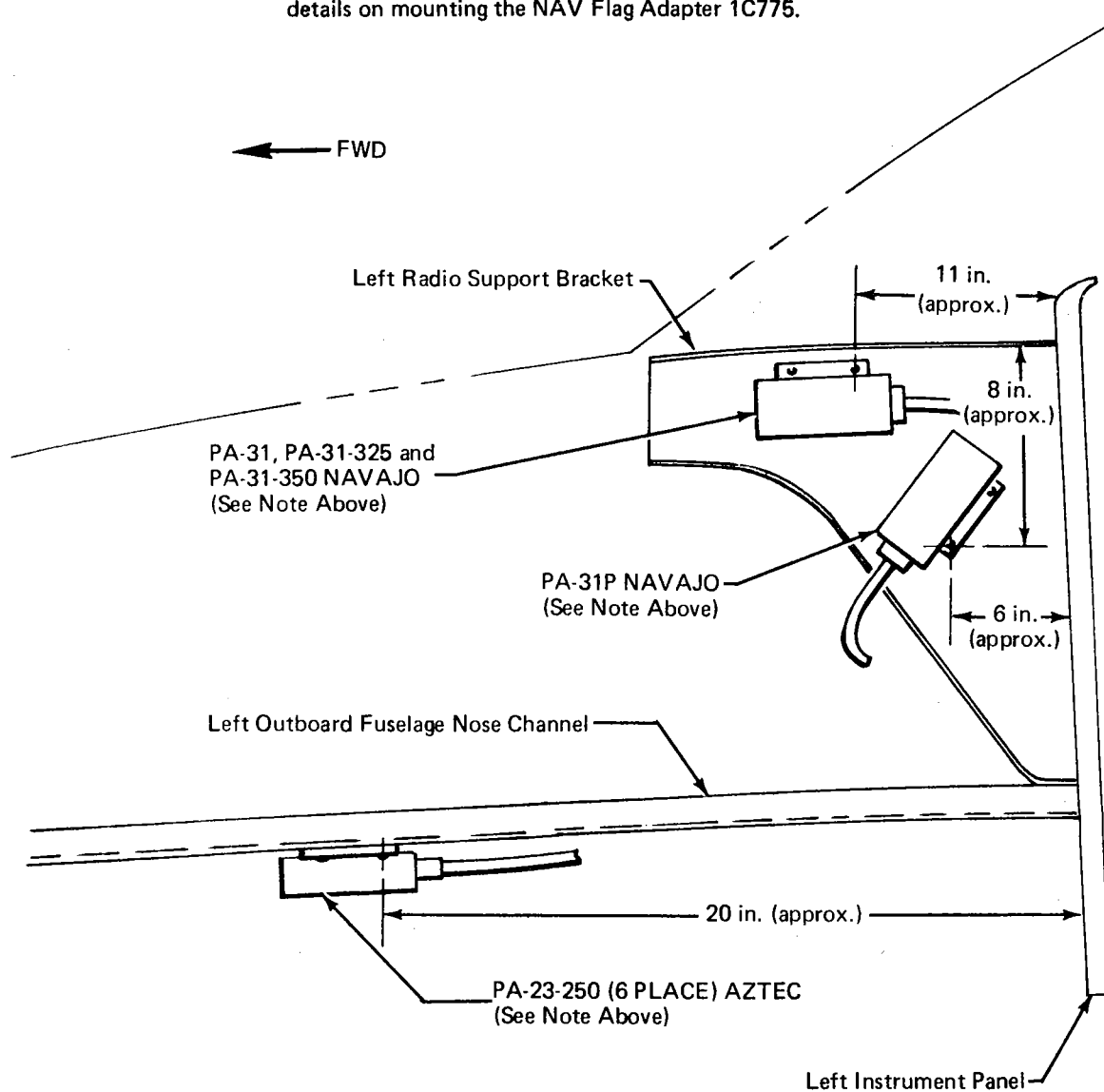
Material Required: Placard, Edo-Aire Mitchell Part Number 13A895 and Nav Flag Adapter Installation Kit Edo Aire Mitchell Part Number PK MB-13. (Refer to Page two of MB-13).

Availability of Parts: Your Piper Field Service Facility.

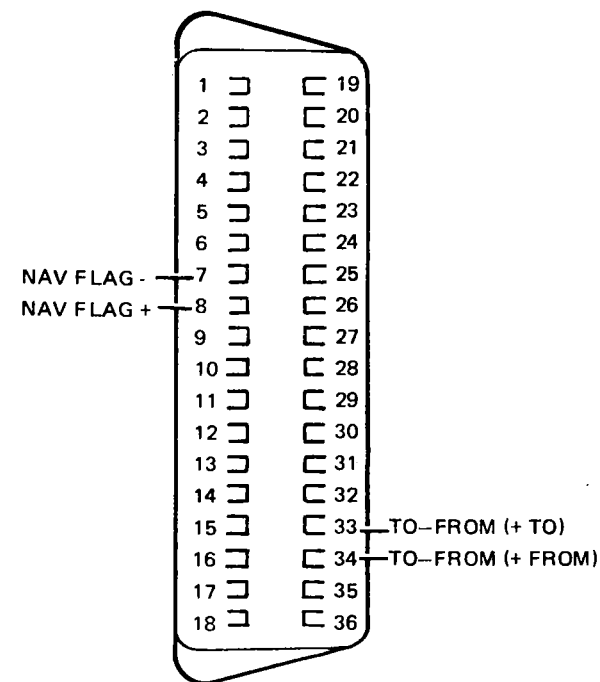
Effectivity Date: This Service Bulletin is effective upon receipt.

Summary: Please contact your Piper Field Service Facility to make arrangements for compliance with this Service Bulletin. Material for compliance with this Service Bulletin must be ordered through your Piper Field Service Facility but it will be shipped from Edo-Aire Mitchell direct to the ordering agency. Material will be furnished on a no cost basis provided the directions one through four on Page three in Service Bulletin MB-13 are complied with at the time the order is placed. Four hours labor allowance credit will be provided for installation of the kit required by MB-13.

NOTE: Refer to page two of Edo Aire Mitchell MB-13 for details on mounting the NAV Flag Adapter 1C775.



SKETCH "A" APPROXIMATE LOCATION OF NAV FLAG ADAPTER 1C775
(View Looking At Left Side Of Upper Forward Fuselage Section)



SKETCH "B" CD-106 PLUG
(View Of Plug With Cover Removed)



SERVICE BULLETIN

NO MB-13

FAA-DER APPROVED

DATE 4-18-77
5-03-77 Revised

EDO-AIRE MITCHELL

TO

Owners of Edo-Aire Mitchell
NSD-360 Compass Systems and
Edo-Aire Mitchell Distributors

SUBJECT

Interface Incompatibility
with Certain Navigation
Receivers/ Converters

It has been determined that an interface incompatibility may exist in certain NSD-360 Compass System installations that do not use the Edo-Aire Mitchell AK423, 1C707, or 1C707-1 VOR/Localizer Converters.

The affected NSD-360 Compass Systems contain one of the following navigation instruments:

P/N 52D136-0020	52D136-1020	52D137-1020
52D136-0120	52D136-1120	52D137-1120
52D136-0220	52D136-1220	52D137-1220

The interface incompatibility does not exist with systems using navigation instruments other than those listed above, nor with the NSD-360A Compass Systems. The NSD-360A systems do not use any of the navigation instruments listed above.

The interface incompatibility also does not exist with the ARC IG832-() or IG895-().

In those installations where the incompatibility does exist, it is possible for a defective VOR Navigation Signal that is not suitable for navigation to be displayed with the navigation (NAV) flag hidden from view thus indicating to the pilot that the signal is reliable when in fact it is not reliable.

The incompatibility is caused by the NSD-360 being designed to be used with VOR/LOC Converters having a "gated" To-From function. A gated To-From output is one that is blocked during NAV flag visible conditions thus preventing display of the "TO" arrow or "FROM" arrow. A gated To-From is required so that the combined To-NAV-From meter in the NSD-360 will give correct information when unsatisfactory navigation signals are present.

EFFECTIVE WITHIN THE NEXT FIFTY FLIGHT HOURS:

The NSD-360 is not to be used as a primary IFR VOR/Localizer Navigation Instrument, unless it is used with an Edo-Aire Mitchell AK423, Omni Converter, P/N 1C707, or P/N 1C707-1. The VOR/Localizer Left-Right data may continue to be used but displayed Flag information must be cross checked with the #2 system to assure validity of the presentation. The Compass Data, and Glide Slope Data displayed on the NSD-360 are not affected and may continue to be used as primary IFR instrumentation. This restriction may be removed by installing a NAV Flag Adapter, P/N 1C775, furnished with Parts Kit PKMB-13. Parts Kit PKMB-13 will be furnished at no charge.

For the affected aircraft, Placard, P/N 13A895, must be installed on the instrument panel, as close as practical to the NSD-360 Navigation Instrument, prior to any further I.F.R. flight, or until the restriction is removed by installation of the NAV Flag Adapter, P/N 1C775.

INSTALLATION OF NAV FLAG ADAPTER, P/N 1C775:

1. The 1C775 NAV Flag Adapter is a small light weight unit (0.3 lb.). It is to be mounted on existing structure between the instrument panel and forward cabin bulkhead or firewall, near the rear of the NSD-360 Navigation Instrument.
2. Using Drawing No. 1C775 as a guide, locate an area with sufficient space and structure to support the NAV Flag Adapter, and mark and drill two .173 dia. (No. 17 drill) holes.
3. Secure the unit to the aircraft structure, using two each of the 8-32 screws, washers, and nuts supplied with PKMB-13.
4. Drawing No. 63D337-2 shows the interconnect wiring between the NSD-360 navigation instrument and the 1C775 NAV Flag Adapter. The four wires indicated, which are a part of the cable bundle to CD-106 of the NSD-360, are to be intercepted as close as feasible to CD-106, and the leads of Adapter Cable, P/N 30C550, are to be connected as shown on Drawing No. 63D337-2. Plug the CD-151 Plug of the 30C550 Cable into the CD-151 Receptacle of the 1C775 NAV Flag Adapter. Route the cable to CD-106 of the NSD-360, leaving sufficient service loop to adequately secure the cable. Cut the wire leads to the proper length and connect to the NSD-360 cable leads as shown using eight 29S59 butt splices. The ground lead of the 30C550 Cable should be routed to a convenient airframe ground. The A+ lead should be connected to the circuit breaker of the navigation receiver that is associated with the NSD-360. Do not connect the A+ to the NSD-360 circuit breaker!

5. All cables should be routed clear of flammable fluid and oxygen lines. Secure cables to airframe with AN742 cushion clamps within a maximum spacing of 18 inches to prevent damage and allow full freedom of controls. All open cable connections and interconnections, shall be protected with a suitable insulating sleeve which shall be secured in accordance with good aviation wiring practices. Polyvinyl chloride sleeving material is an acceptable insulator. Ref. AC 43.13-1A, Chapter 11.

Approved Edo-Aire Mitchell Distributors may apply for labor reimbursement for the installation of PKMB-13. This labor reimbursement is for a maximum of two hours at approved labor rates per aircraft installation, and is available only through approved Edo-Aire Mitchell Distributors. Flight Adjustment should not be required as a result of this modification.

When ordering the Parts Kit and/or submitting claims for labor reimbursement under this Service Bulletin, MB-13, the following information must be included:

1. Aircraft Owners Name.
2. Aircraft Model, Serial Number, and Registration Number.
3. NSD-360 Navigation Instrument Part Number.
4. NSD-360 Navigation Instrument Serial Number.

If the above data is not available at the time of order, the PKMB-13 will be shipped at \$75.00 net, to be credited to customer's account when the data is received by Edo-Aire Mitchell.

Where Placard, P/N 13A895, is installed in lieu of NAV Flag Adapter, P/N 1C775, this service bulletin shall be placed with the aircraft service records, and a log book entry made to reflect compliance with Edo-Aire Mitchell Service Bulletin, MB-13. The placard is attached to this service bulletin, however, an additional placard may be obtained from Edo-Aire Mitchell at no charge if it is lost or destroyed.

Where the NAV Flag Adapter, P/N 1C775 is installed, this service bulletin shall be placed with the aircraft service records and a log book entry made to reflect compliance with Edo-Aire Mitchell Service Bulletin, MB-13.



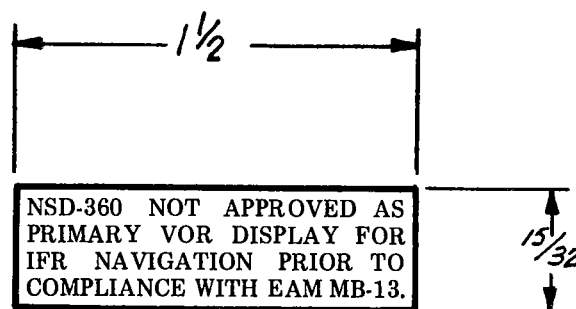
Tom Healy
Director, Products and Service
EDO-AIRE MITCHELL

PK MB-13

PARTS LIST FOR EDO-AIRE MITCHELL SERVICE BULLETIN MB-13

Item No.	Part Number	Description	Quantity
1.	1C775	NAV Flag Adapter	1_____
2.	30C550	Cable Assembly	1_____
3.	3S464	Screw, AN525-832-R8	2_____
4.	4S205	Washer, AN960-8	2_____
5.	2S34	Nut, #8-32 ESNA, AN365-832	2_____
6.	29S59	Butt Splice	8_____
7.	MB-13	Service Bulletin	1_____

EDO-AIRE MITCHELL MINERAL WELLS, TEXAS		TITLE <i>PLACARD</i>		DWG. NO. <i>13A895</i>	
DRAWN <i>C. KITCHENS</i>	DATE <i>12-22-76</i>	USED WITH SERVICE BULLETIN, MB-13. 1C775, NAV		SCALE <i>NONE</i>	
CHECKED <i>E. Cameron</i>	DATE <i>12-23-76</i>	FLAG ADAPTER (NSD-360 COMPASS SYSTEMS)		REV.	
ENGINEER <i>W. H. Johnson</i>	DATE <i>12-23-76</i>	MATERIAL <i>NOTED</i>		DESCRIPTION	
APPROVAL <i>J. IRWIN</i>	DATE <i>12-23-76</i>	FINISH <i>N/A</i>		BY <i>HNH</i>	
				DATE <i>1-20-77</i>	



NOTES:

1. MATERIAL:
AVERY SELF-ADHESIVE DIE CUT LABEL FOR PRINTING,
1" x 2 3/4" RECTANGULAR P/N 5562. GOTHIC LETTERS. TRIM TO 1 1/2" x 15/32"
2. VENDOR:
AVERY LABEL COMPANY, A DIVISION OF AVERY PRODUCTS CO.
MONROVIA, CALIF. 91016
OR: ELMHURST, ILL.
NEW BRUNSWICK, N.J.
3. REFERENCE: SERVICE BULLETIN #MB-13, DATED

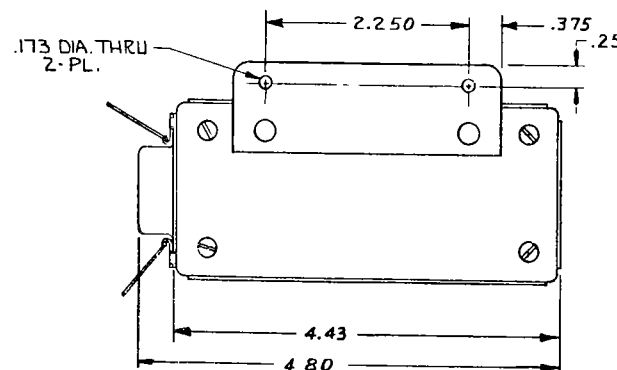
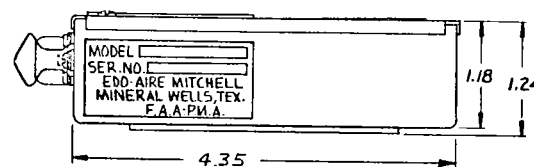
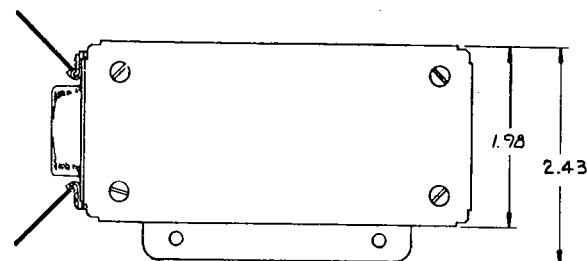
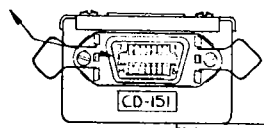
THIS DRAWING IS THE PROPERTY OF EDO-AIRE MITCHELL AND ITS POSSESSION BY UN-AUTHORIZED PERSONS SHALL NOT BE CONSTRUED AS PERMISSION TO REPRODUCE FOR SALE, IN WHOLE OR IN PART, ANY DEVICES SHOWN THEREON.

TOLERANCES UNLESS OTHERWISE SPECIFIED:		
DECIMALS	XXX:	± .003
DECIMALS	XX:	± .010
FRACTIONS:		± 1/64
ANGLES:		± 0°30'
REMOVE BURRS AND BREAK SHARP EDGES .010		
DO NOT SCALE DRAWING		

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
1	RELEASED PER E.O. 9198	1-19-77	C. WILTON

NAV. FLAG(+) INPUT FROM CONV.	1	8	TO/ FROM (+TO) OUTPUT TO PIN 33 OF NSD-360
NAV. FLAG(-) INPUT FROM CONV.	2	9	TO/ FROM (+TO) INPUT FROM CONV.
NAV. FLAG(-) OUTPUT TO PIN 7 OF NSD-360	3	10	N/C
TO/ FROM (+FROM) OUTPUT TO PIN 34 OF NSD-360	4	11	N/C
NAV. FLAG(+) OUTPUT TO PIN 8 OF NSD-360	5	12	A+ (14/28V)
GROUND	6	13	N/C
N/C	7	14	TO/ FROM (+FROM) INPUT FROM CONV.

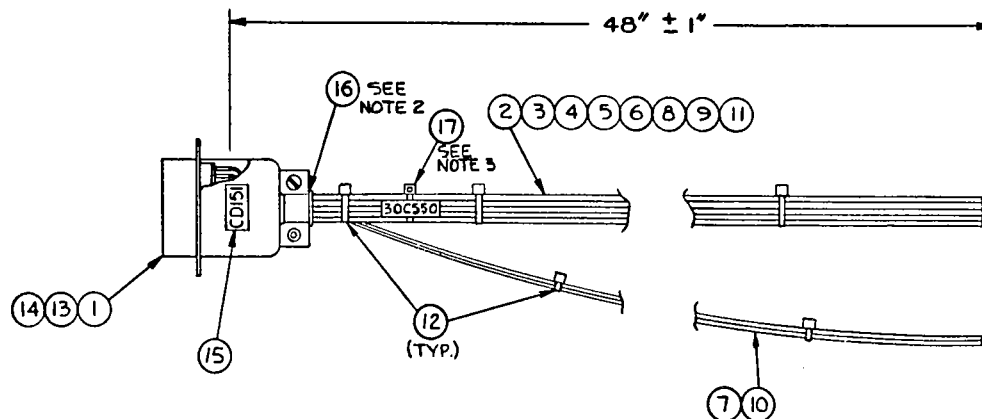
RECEPTACLE, 14-PIN
AMPHENOL # 57-40140
MATES WITH AMPHENOL
57-30140



NOTES:

1. WT.
2. REFER TO 12A345 FOR ENGINEERING SPECIFICATIONS.
3. REFER TO 91A307 FOR DATA SHEET.
4. REFER TO 63C504 FOR SCHEMATIC.
5. WEIGHT: 0.3 LBS.

REFER TO 79C269 FOR FINAL ASSEMBLY DRAWING			
QTY	ITEM	PART NUMBER	DESCRIPTION
LIST OF MATERIALS			
DRAWN		11-3-76	
CHECKED		11-13-76	
ENGINEER		11-29-76	
APPROVED		1-19-77	
MATERIAL		N/A	
FINISH		N/A	
APPLICATION		N/A	
NEXT ASSY		USED	
TITLE		EDWARD MITCHELL MINERAL WELLS, TEXAS	
SIZE		C	
SCALE		FULL	
DWG NO.		1075	
SHEET		1 OF 1	



1	* 22 AWG	WHT/BLACK/GRAY
2	* 22 AWG	WHT/BLACK/VIOLET
3	* 22 AWG	WHT/VIOLET
4	* 22 AWG	WHT/YELLOW
5	* 22 AWG	WHT/GRAY
6	* 22 AWG	WHT/BLK
7		
8	* 22 AWG	WHT/ORANGE
9	* 22 AWG	WHT/BLACK/ORANGE
10		
11		
12	* 22 AWG	WHT/RED
13		
14	* 22 AWG	WHT/BLACK/YELLOW

SEE NOTE 2 →

I	17	425254	MARKER TIE, PANDUIT
I	16	11M263	POLYURETHANE TAPE, 1/16 THK. X 1/2 WD. X 1 3/4 LONG
I	15	13A891	LABEL, CD-151
A/R	14	10M85	SOLDER
A/R	13	11M267	TUBING, HEAT SHRINKABLE, 3/32 DIA.
A/R	12	425253	TIE WRAP, PANDUIT MINIATURE, PNPLT15M
I	11	10M347	WIRE, 22 AWG, WHT/BLK/YELLOW, 48" LONG
I	10	10M339	WHT/RED
I	9	10M346	WHT/BLK/ORANGE
I	8	10M352	WHT/ORANGE
I	7	10M351	WHT/BLK
I	6	10M446	WHT/GRY
I	5	10M340	WHT/YELLOW
I	4	10M369	WHT/VIOLET
I	3	10M349	WHT/BLK/VIO
I	2	10M380	WIRE, 22 AWG, WHT/BLK/GRY, 45" LONG
I	1	28566	PLUG, 14 PIN, AMPHENOL #57-30140
QTY	ITEM	PART NUMBER	DESCRIPTION

LIST OF MATERIALS

DRAWN	B. KEHRER 1-20-77
CHECKED	C. WILTON 1-22-77
ENGINEER	1-22-77
APPROVED	WRLW 1-22-77

EDO-AIRE MITCHELL
MINERAL WELLS, TEXAS

ADAPTER CABLE
FOR IC775 TO VOR/LOC
CONVERTER & NSD360

SIZE C	DWG NO. 3 550	REV
SCALE NONE	SHEET 1 OF 1	

NOTES:

1. STRIP & TIN ALL WIRES 1/8" INCH.
2. TAPE TO BE WRAPPED AROUND WIRES AND BETWEEN PLUG CLAMP TO INSURE WIRE STABILITY.
3. P/N 30C550 TO BE IMPRINTED ON MARKER TIE.

[illegible]

